



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

DSI 9798-011
Job Sheet 178906



Part No: DSI 9798-011

Job Qty: 2 ea

Part Name: Bushing Installation



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/11/18

Job Tracking No:

Due Date: 6/22/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DSI 9798 REV A NEW ISSUE 18/05/07 JFS VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	6/22/18	6/22/18	0.00	0.00	Start Up Stores/Pkg-2		
110	Packaging	2 pcs	6/22/18	6/22/18	0.00	0.00	Packaging1-5		
120	QC	2 pcs	6/22/18	6/22/18	0.00	0.00	QC4		
125	DC	2 pcs	6/22/18	6/22/18	0.00	0.00	DC		
130	Packaging	2 pcs	6/22/18	6/22/18	0.00	0.00	Packaging3-2		
140	QC21-FG	2 Ea	6/22/18	6/22/18	0.00	0.00	QC21		JUN 27 2018

Part Op 125 - Photocopy blue file and create labels as per PPP DSI 9798-011 chg 001
Descriptions: 130 - Identify and pack for shipping as per PPP DSI 9799-011 Location: 79122 sold

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5626-1	Bushing	8 Ea (4 ea)	90-Start up Operation	5084274

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5626-1	8	0	0

Part Specifications

Specifications could not be found.

Plex 6/11/18 10:02 AM dart.lacelle.linda



Container No: S084722



Part: DSI 9798-011

Job No: 178906

Serial No/Batch: S084722

Revision: A

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 06/27/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : ☐					